

3-16-92  
12.3.8 v.6

Shawn,  
Pls File  
Thanks.  
Dan

# ASH GROVE CEMENT COMPANY

Inter-Office Memorandum

March 16, 1992

Date

To Dick Cooke

From Ken Rone

Copies to Jim Post

Subject Progress Report  
Week Ending 3/13/92

Steve Sheridan

George Wells

Dan Peters

There was one reportable accident, no doctor cases.

Work continues on the 2000 ton bulk bag order, mostly on overtime.

One resignation in the Process Control position brought the candidates for these eight positions to ten. Overtime in the mechanical and I/E departments is very heavy. I/E's are only available following their daily, 8 hour training sessions.

The DOE and PSAPCA officials involved in the permitting of our new construction met with Nate and Jerry, then took a brief tour of the plant. We will need to meet with Fuller and this group to initiate planning for the stack compliance tests.

I am having trouble providing Baugh with the attention they expect during the mill start-up. I have organized some pavement demolition and asbestos removal later than they would like to have seen it. Still, upon completion, they either were not ready to begin or substituted other activities in the schedule.

The Loesche Mill table was successfully run on Friday. Fuller's engineer indicated he was very pleased with the sound of the test run. Cliff Word has indicated that they do not plan to run material thru the mill until April 15<sup>th</sup> or later.

#1 Finish Mill was successfully run on Thursday. Monday's start-up was aborted after finding the gypsum silo bridged. We purchased 400 tons from James Hardy Gypsum which was delivered Wednesday. Ron Vedergar has been a big help in operating and debugging the control consoles.

The Port of Seattle has terminated the services of their Executive Director. A Search will begin for a replacement, their third since 1985.

We received the mill and radial drill purchased for the shop. The beginnings of the shelving was brought to the Storeroom from the Clinker Shed.

A package of parts were ordered for the Unax Cooler replacements. A pair of elbows and a single package of fitment parts were specified with assistance from Poul Oxenbow.

USEPA SF



1261820

AGC2B000149

March 16, 1992  
K RONE

PROGRESS REPORT  
SEATTLE TERMINAL

PAGE 2

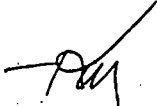
I contacted Don Fraser of A.P. Green Refractories. He indicated that their firm did not bid the dryout. We now feel that Baugh bid this work to Reintjes independently.

Pipeline work was begun on the Cyclonaire project. Mr. Merlino met with the Cyclonaire people to discuss cement conveying. They decided to investigate a smaller pipeline, thus a smaller system and slower delivery rate, operating independently of the barge loading system. Gary Merlino Construction finished the sump pit for the storm sewer project and laid some more of the force main. Stoneway was contacted to coordinate the final cleanout of the new plant drainage system which they contaminated several months ago.

Baugh submitted final alignment coordinates for the new mooring line. These were forwarded to SMG for final design of the removable conveyor at the Seaspan barge.

Construction work continued on the G-cooler and it's feed conveyor. Pulverized coal lines were erected. Pavement and grading progressed. We have yet to see the gravel base proposed for the site. Electrical work is going on in all areas, including the preheater tower and burner floor. Planking is being set on the Limestone Dock structure. Chute work and alignments are being made on the Clinker Shed conveyor. The sump for the Cooling Tower is being set and plumbed in.

Next week we will begin to haul blast furnace slag back to the pond area for eventual filling in of the pond. We will undertake start-up of the #2 mill system. The Monthly Progress Meeting will be held on Wednesday. Interviewing and screening will be taking place for Office Coordinator, Mechanical Specialist, I/E Specialist, and Quality Specialist.



AGC2B000150